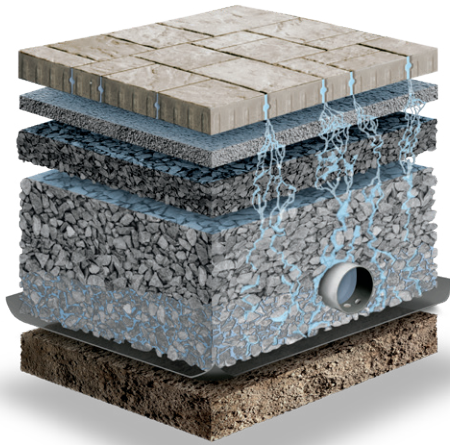


PERMEABLE PAVERS

DRIVEWAYS, PERMEABLE DRIVEWAYS & PATIOS



PERMEABLE PAVEMENTS

TECHO-BLOC PERMEABLE PAVEMENTS REDUCE RUNOFF AND IMPROVE THE QUALITY OF WATER RETURNING TO THE ENVIRONMENT. STORMWATER SEEPS THROUGH THE PAVING STONE JOINTS AND IS THEN DIRECTED INTO THE GROUND OR STORED TEMPORARILY IN THE BASE/SUBBASE STRUCTURE (OPEN GRADED STONE) RATHER THAN TURNING INTO RUNOFF HEADED DIRECTLY INTO THE SEWER SYSTEM.

PHYSICAL AND GEOMETRICAL CHARACTERISTICS

CHARACTERISTICS	ASTM C936	CSA A231.2:19
Compressive strength	8000 psi [55 MPa] min.	50 MPa min.
Absorption	5 % max.	
Freeze-thaw durability	Mass loss (max.): 225 g/m ² at 28 cycles, or Mass loss (max.): 500 g/m ² at 49 cycles	Mass loss (max.): 225 g/m ² after 28 cycles, or Mass loss (max.): 500 g/m ² after 49 cycles
Dimensional tolerances (see Notes below):	Length and Width: ± 0.063 in. [1.6 mm] Thickness: ± 0.125 in. [3.2 mm]	Length and Width: -1.0 mm to +2.0 mm Thickness: ± 3.0 mm

Notes: The dimensional tolerances shown above are prior to the application of architectural finishes.

INSTALLATION GUIDE

SURFACE INFILTRATION CHARACTERISTICS

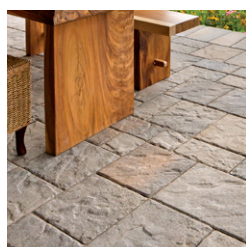
PERMEABLE PAVERS	PERCENT OF SURFACE OPENING (%)	JOINT WIDTH	INITIAL POST-CONSTRUCTION INFILTRATION RATE¹
ANTIKA²	Variable	Variable	993 in./hr (25 227 mm/hr)
AQUASTORM²	38.4	1 5/8" (41mm)	2 395 in./hr (60 842 mm/hr)
BLU 60 mm (6x13)³	4.8	9/32" (7mm)	570 in./hr (14 475 mm/hr)
BLU 60 mm & BLU 60 (6X13)³	4.5	9/32" (7mm)	570 in./hr (14 475 mm/hr)
BLU 80 mm (6x13)³	4.8	9/32" (7mm)	570 in./hr (14 475 mm/hr)
BLU 80 mm & BLU 80 (6X13)³	4.5	9/32" (7mm)	570 in./hr (14 475 mm/hr)
HYDRA	8.3	1/2" (13mm)	605 in./hr (15 345 mm/hr)
MIKA²	7.8	5/8" (15mm)	909 in./hr (23 094 mm/hr)
MISTA random¹	6.3	3/16" (4mm) to 9/16" (14mm)	610 in./hr (15 505 mm/hr)
PURE²	5.0	3/8" (10mm)	726 in./hr (18 440 mm/hr)
TRAVERTINA RAW²	7.8	5/8" (15mm)	793 in./hr (20 150 mm/hr)
VALET²	5.9	9/32" (7mm)	400 in./hr (10 160 mm/hr)
VILLAGIO¹	8.0	3/8" (9mm) to 9/16" (15mm)	896 in./hr (22 750 mm/hr)

¹ Measurements were taken at various sites in conformity to the standard ASTM C 1701-09

² Measurements were taken at various sites in conformity to the standard ASTM C 1781.

³ A min. of 4.5% opening surface requires 75% of Blu 6x13 and 25% of Blu. Combinations with other products could be possible, contact your local representative for more information.

OTHER PERMEABLE POSSIBILITIES



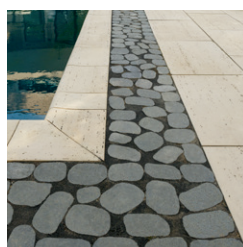
BLU 60 mm &
Blu 60 mm (6x13)
SLAB

(page 36 to 40)



AQUASTORM
PAVER

(page 102)



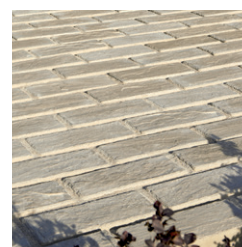
ANTIKA
PAVER

(page 61)



BLU 80 mm &
Blu 80 mm (6x13)
PAVER

(page 62 to 65)



MIKA
PAVER

(page 88)



MISTA RANDOM
PAVER

(page 89)



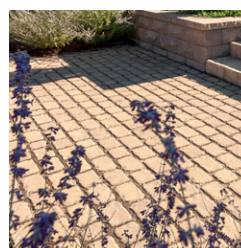
TRAVERTINA RAW
PAVER

(page 92)



VALET
PAVER

(page 93)

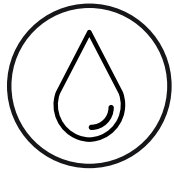


VILLAGIO
PAVER

(page 95)

INSTALLATION GUIDE

SEGMENTAL PERMEABLE PAVEMENT



INSTALLATION OUTLINE

01 DATA COLLECTION

- A. Determine the size, shape, and intended use of finished areas (i.e. residential driveway, secondary commercial parking, etc.).
- B. Classify sub-grade soils.
- C. Document all existing conditions (i.e. fixed points, existing grades, site contours, etc.).
- D. Document soil type, location, and elevation of below grade and overhead utilities both public and private.
- E. Ensure public utilities are marked through the use of a locating service.
- F. Determine the cross section design of the system based on soil type and application, showing proposed sub-grade and finished grade elevations and all geotextiles and drainage pipes needed for the construction.
- G. Establish the type, location, and elevation of relief structures if required (i.e. overflow pipe discharging to rain garden, etc.).
- H. Determine the curb or edge restraint type, elevation, and location.
- I. Choose a pattern appropriate to the application (traffic type and load).

02 EXCAVATION

- A. Before digging, contact the concerned companies if wires or pipes are located in the area to be excavated.
- B. Excavation depth is determined from the foundation thickness according to the project specifications (foundation thickness is determined by a qualified engineer based on structural and hydrological analyses).
- C. Although the slope of the sub-grade will depend on the drainage design and infiltration type, a minimum slope of 0.5% ($\frac{1}{4}$ " per ft, or 5 mm per meter) is recommended.
- D. The distance that the excavated area should extend beyond the area to be paved should be one to 1.5 times the thickness of the foundation. This extra space will ensure the stability of the pavers near the edge and the edge restraints.
- E. Level the bottom of the excavated area with a rake.

Compaction will reduce the permeability of the sub-grade and it should be executed according to the project specifications. If compaction is not specified, care should be taken to maintain undisturbed soil infiltration during excavation and construction. Stabilization of the sub-grade may be required with weak, continually saturated soils, or when subject to high traffic conditions. If the compaction or stabilization of sub-grade is necessary, reduced infiltration may require drainage pipes within the sub-base to conform to storm water drainage requirements.

03 GEOTEXTILE, IMPERMEABLE LINERS, AND DRAIN PIPES

- A. Use the geotextile specified and install it according to project specifications. The use of a woven geotextile with bi-axel strength that meets design criteria is recommended.
- B. Place the geotextile on the bottom and sides of the soil sub-grade. Eliminate wrinkles in the geotextile and ensure it is not damaged during construction.
- C. Overlap of geotextile should be a minimum of 2' (600 mm) in the direction of drainage. Overlapping should be "shingle" style with respect to any slope direction and base stone distribution direction. Keep properly tensioned, eliminate wrinkles, and avoid damaging fabric (no spikes).
- D. If impermeable liners are required, install them according to project specifications and manufacturer's instructions. Impermeable liners are used when full exfiltration from the reservoir (sub-base and base) into the underlying sub grade is not allowed (no infiltration design). Perforated drainage pipes are usually required in no infiltration and partial infiltration designs.
- E. If drainage pipes are required, install them according to project specifications. The aggregate cover over drainage pipes should be at least 12" (300 mm) to protect them from damage during sub-base or base compaction.

INSTALLATION GUIDE

SEGMENTAL PERMEABLE PAVEMENT

04 SUB-BASE

For residential pedestrian applications, the sub-base may not be required and then only ASTM No. 57 (CSA 5-28) aggregate base layer with a minimum thickness of 6" (150 mm) can be used (use a thicker base for additional water storage). Refer to Base (see below 06).

When traffic load, soil conditions, and climate require greater than 12" (300 mm) of base or volume requirements for detention are higher, a sub-base may be required. Use sub-base ASTM No. 2 or No. 3 (CSA 40-80) meeting the following requirements:

- 90% fractured symmetrical particles
 - Less than 5% passing the 200 sieve
 - Industry hardness tested
- A. Moisten, spread and compact the ASTM No. 2 (CSA 40-80) aggregate sub-base in minimum 6" (150 mm) lifts (without distorting or damaging the geotextile) according to the project specifications.
 - B. Make at least two passes in the vibratory mode followed by at least two passes in the static mode with a minimum 10 ton (9 metric ton) vibratory roller, until there is no visible movement of the aggregate. Alternately, a 13,500 lbf (60 kN) plate compactor can be used to compact the ASTM No. 2 (CSA 40-80) aggregate sub-base.
 - C. Do not allow the compactor to crush the aggregate.
 - D. Surface tolerance of the ASTM No. 2 (CSA 40-80) sub-base should be $\pm 2 \frac{1}{2}"$ (64 mm) over 10' (3 m).

05 EDGE RESTRAINT

- A. Install edge restraint according to project specifications.
- B. Depending on the design, the top of the edge restraint can be hidden or exposed.
- C. Install Avignon, Belgik or Pietra edge units. Cast-in-place concrete or precast concrete curbs should be considered in vehicular use applications (commercial/industrial driveways, parking lots or streets).
- D. Edge restraint may rest on an open-graded or dense-graded aggregate base.

06 BASE

- A. Moisten, spread and compact the ASTM No. 57 (CSA 5-28) aggregate base layer in one 4" (100 mm) thick lift.
- B. Make a minimum of two passes in vibratory mode followed by at least two in static mode with a minimum 10 ton (9 metric ton) vibratory roller, until there is no visible movement of the aggregate. Alternately, a 13,500 lbf (60 kN) plate compactor can be used to compact the ASTM No. 57 (CSA 5-28) aggregate base.
- C. Do not allow the compactor to crush the aggregate.
- D. Surface tolerance of the ASTM No. 57 (CSA 5-28) base should be $\pm 1"$ (25 mm) over 10' (3 m). Verify prior to setting bed installation.

07 BEDDING COURSE

- A. Moisten, spread and screed the ASTM No. 8 (CSA 2.5-10) aggregate bedding layer in one 2" (50 mm) thick lift.
- B. Surface tolerance of the ASTM No. 8 (CSA 2.5-10) bedding course should be $\pm 3 \frac{3}{8}"$ (10 mm) over 10' (3 m).
- C. Construction equipment and pedestrian traffic on the screeded bedding course should not be permitted.

08 PAVER

- A. Pavers should be placed in the pattern shown on the drawings. Lay units hand tight to designated laying patterns. Units have lugs to maintain consistent joint width.
- B. In sloped conditions, it is preferable to start laying from the bottom in an uphill direction.
- C. The minimum slope recommended for permeable pavement surface is 1%.
- D. Hydra pavers can be installed with a mechanical tool to expedite installation.
- E. When subject to vehicular traffic, cut units should not be smaller than $\frac{1}{3}$ of a whole paver. When using cut pieces, maintain joint.
- F. In vehicular applications, pattern strength will increase if laying pattern is perpendicular to traffic flow.

INSTALLATION GUIDE

SEGMENTAL PERMEABLE PAVEMENT

09 JOINT FILL

- Fill the paver joint openings with ASTM No. 8 (CSA 2.5-10) aggregate (or No. 89, No. 9 depending on joint width). Sweep stone to fill joints. Surface must be swept clean prior to compaction.
- Compact with a minimum 5,000 lbf (22 kN) plate compactor (two passes minimum). The installation of a neoprene pad is recommended to protect the texture of the paving units.
- Do not compact within 6' (1.8 m) of unrestrained edges of the pavers.
- Apply additional aggregate to fill the joint openings if needed and compact.
- Surface tolerance of compacted pavers should be $\pm \frac{3}{8}"$ (10 mm) over 10' (3 m).

QUANTITY CHART FOR PERMEABLE JOINTS

Approximate clean stone quantity in kg (lb) to cover an area of 1 m² (1 pi²) to fill between joints.
It is recommended to always start with a small area.

PRODUCTS	JOINT FILL MATERIAL	(lbs/sq. ft)	(kg/sq. m)
Antika	ASTM No. 8 (CSA 2.5 - 10) ($\frac{1}{4}"$)	1.9	9.3
Aquastorm	ASTM No. 8 (CSA 2.5 - 10) ($\frac{1}{4}"$)	12.2	59.5
Blu 60 mm & Blu 60 (6x13)	ASTM No. 9 (CSA 2.5 - 5) ($\frac{1}{8}"$)	0.6	3.0
Blu 60 mm (6x13)	ASTM No. 9 (CSA 2.5 - 5) ($\frac{1}{8}"$)	0.9	4.2
Blu 80 mm & Bu 80 (6x13)	ASTM No. 9 (CSA 2.5 - 5) ($\frac{1}{8}"$)	0.8	4.0
Blu 80 mm (6x13)	ASTM No. 9 (CSA 2.5 - 5) ($\frac{1}{8}"$)	1.2	5.7
Hydra	ASTM No. 8 (CSA 2.5 - 10) ($\frac{1}{4}"$)	2.9	14.4
Mika	ASTM No. 8 (CSA 2.5 - 10) ($\frac{1}{4}"$)	2.5	12.2
Mista random	ASTM No. 9 (CSA 2.5 - 5) ($\frac{1}{8}"$)	1.0	5.0
Pure	ASTM No. 9 (CSA 2.5 - 5) ($\frac{1}{8}"$)	1.4	7.0
Travertina Raw	ASTM No. 8 (CSA 2.5 - 10) ($\frac{1}{4}"$)	2.5	12.2
Valet	ASTM No. 9 (CSA 2.5 - 5) ($\frac{1}{8}"$)	1.3	6.2
Villagio	ASTM No. 8 (CSA 2.5 - 10) ($\frac{1}{4}"$)	2.1	10.2

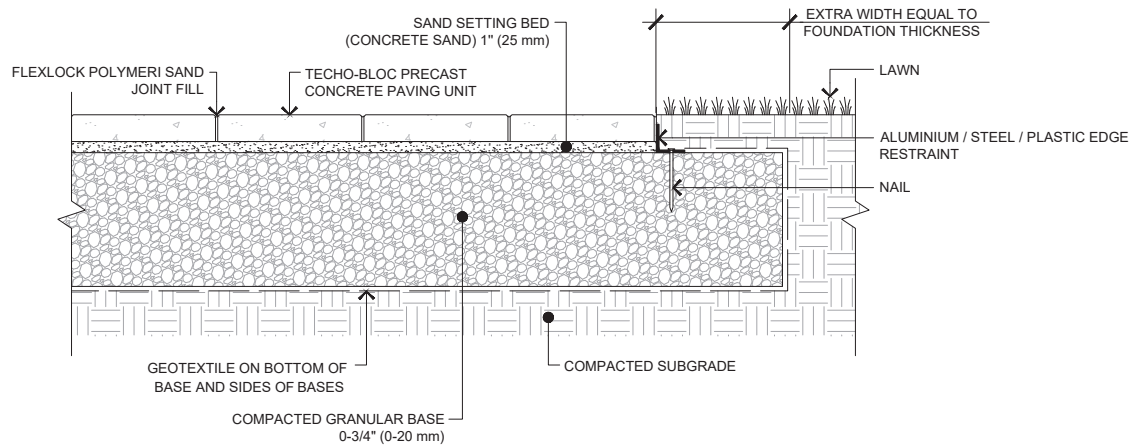
Note: Gator Aqua Rock permeable stone (bagged) can be used to meet the ASTM No. 9 gradation.

10 POST INSTALLATION PROTECTION

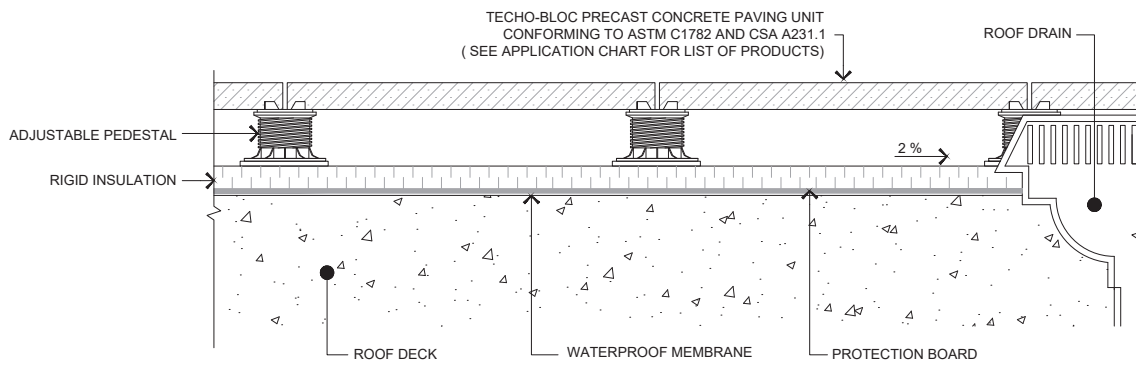
Prevent contamination of the porous (permeable) pavement system from fine aggregates and debris by maintaining erosion and sedimentation (E&S) measures at the perimeter.

INSTALLATION GUIDE

PAVING UNIT ON COMPACTED GRANULAR BASE

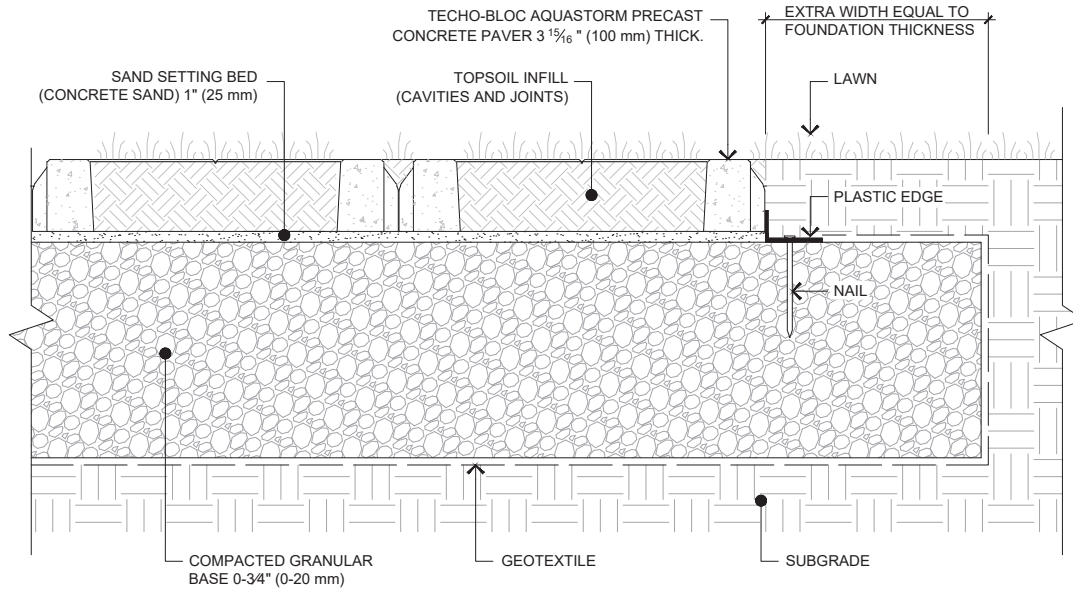


PAVING UNIT ON PEDESTAL SET

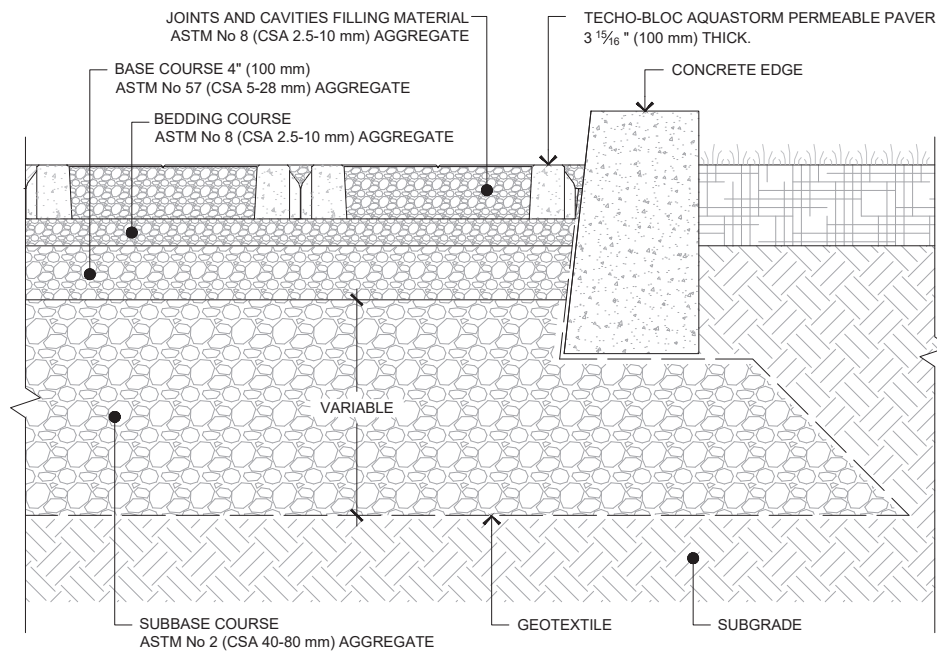


INSTALLATION GUIDE

CONCRETE GRID PAVER - AQUASTORM (GRASS INFILL)



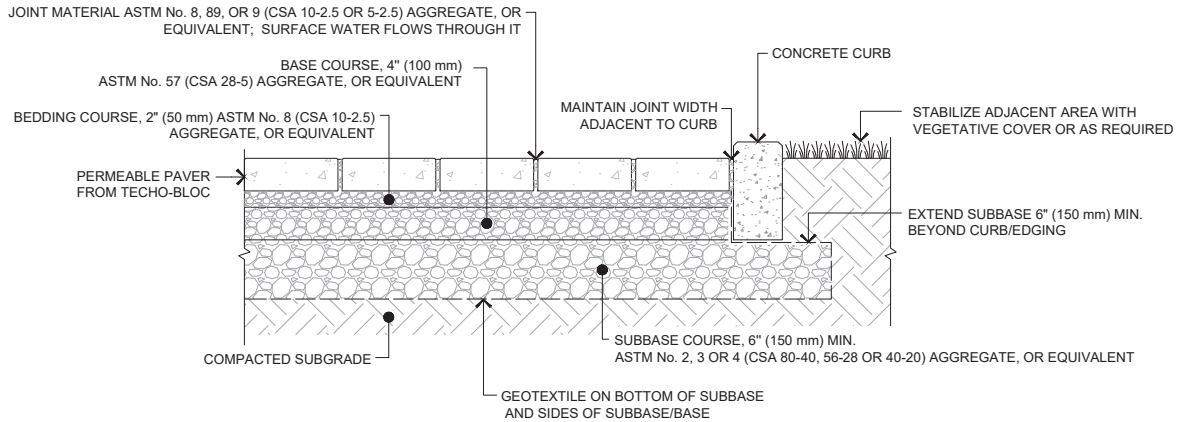
CONCRETE GRID PAVER - AQUASTORM (AGGREGATE INFILL)



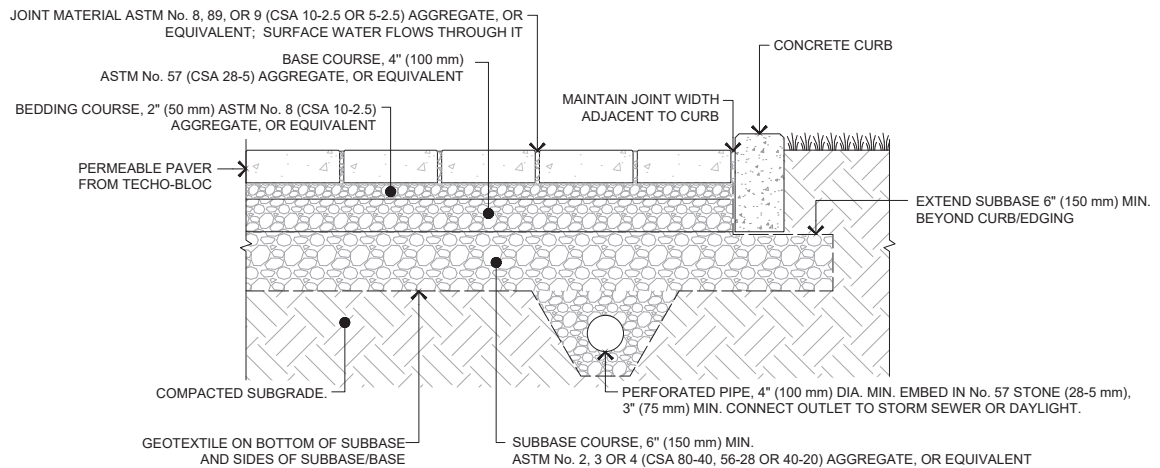
PLEASE REFER TO P.4 FOR THE CORRECT USE AND LIMITATIONS OF PROVIDED TECHNICAL INFORMATION.

INSTALLATION GUIDE

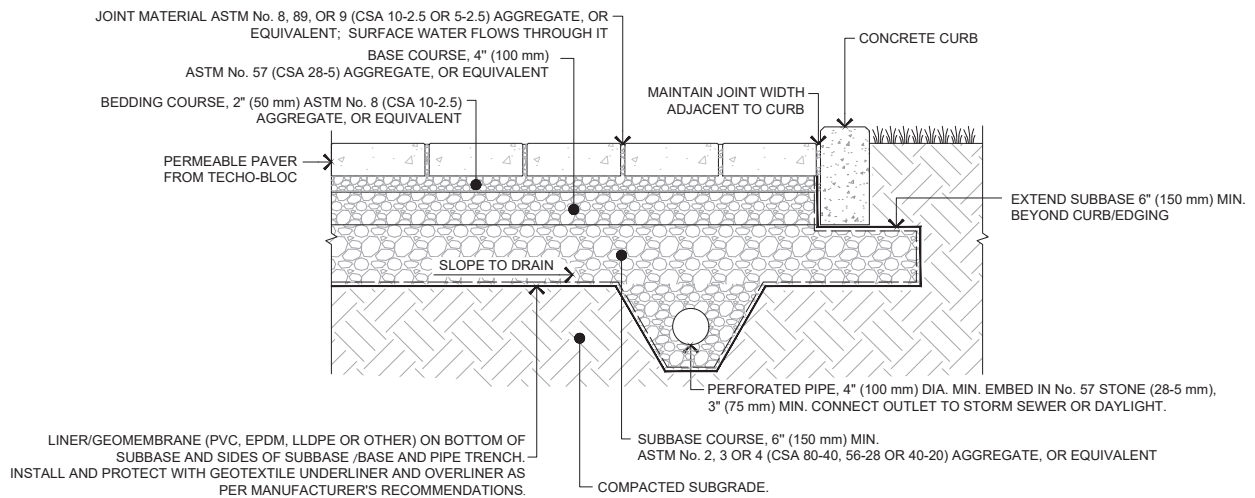
PERMEABLE PAVER - FULL INFILTRATION TO SOIL SUBGRADE



PERMEABLE PAVER - PARTIAL INFILTRATION TO SOIL SUBGRADE



PERMEABLE PAVER - NO INFILTRATION TO SOIL SUBGRADE

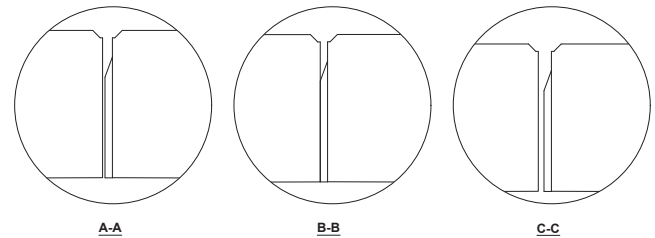
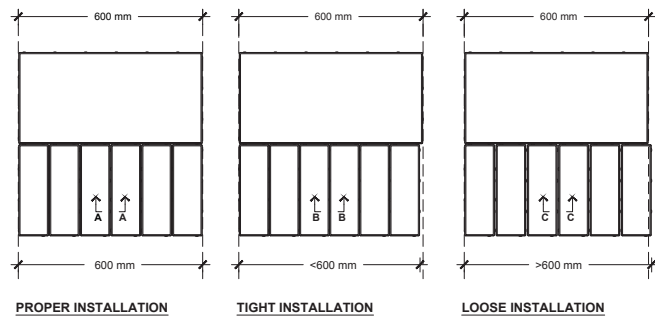


PLEASE REFER TO P.4 FOR THE CORRECT USE AND LIMITATIONS OF PROVIDED TECHNICAL INFORMATION.

INSTALLATION ACCORDING TO NOMINAL DIMENSIONS

The nominal dimension of a paving unit (width or length) represents the absolute distance between the half-joint on one side of the paving unit and the half-joint on the opposite side. The paving units must be laid while respecting their nominal dimensions. Installed pavers must be neither too tight nor too loose to ensure the performance and integrity of the pavement in service.

Here is an example where pavers of nominal dimension 600x100 mm are laid next to 600x300 mm pavers. If the installation is done according to the nominal dimensions (mid-joint to mid-joint), then at each 600 mm the ends of the pavers will coincide. Otherwise, the installation will be considered tight or loose.



PAVING UNITS – JOINT WIDTH

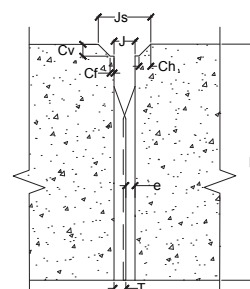
The space between the paving units (excluding the spacer), i.e. the joint width (J), will depend on the thickness of the spacer (T) and the free space (e) between the spacer and the edge side (or spacer) of the adjacent paving unit. To these dimensions are added the dimensions of the chamfer (Ch) and flat shoe (Cf) to determine the joint width on the surface (Js) of the segmental concrete pavement.

Note: The dimensions shown in this table can differ for paving units with slate texture or other type of embossed texture. SLEEK joint width will depend on the spacer position: (i) front to front (largest dimension) or (ii) staggered (smallest dimension).

PAVER	HEIGHT		NOMINAL JOINT WIDTH (J)		JOINT WIDTH ON THE SURFACE (Js)		CHAMFER			SPACER	
	H		J1	J2	Js1	Js2	FLAT SHOE Cf	VERTICAL Cv	HORIZONTAL Ch	THICKNESS T	FREE SPACE e
Aquastorm	100 mm	3 15/16 in.	41.0 mm	-	49.0 mm	-	1.0 mm	3.0 mm	3.0 mm	20.0 mm	1.0 mm
Blu 80 (6x13)	80 mm	3 1/8 in.	7.0 mm	-	15.0 mm	-	1.0 mm	3.0 mm	3.0 mm	3.0 mm	1.0 mm
Hexa 100 mm	100 mm	3 15/16 in.	2.5 mm	-	7.5 mm	-	1.0 mm	1.5 mm	1.5 mm	1.5 mm	1.0 mm
Industria	100 mm	3 15/16 in.	3.0 mm	-	11.0 mm	-	1.0 mm	3.0 mm	3.0 mm	2.0 mm	1.0 mm
Linea	100 mm	3 15/16 in.	3.0 mm	-	11.0 mm	-	1.0 mm	3.0 mm	3.0 mm	2.0 mm	1.0 mm
Diamond	100 mm	3 15/16 in.	2.5 mm	-	7.5 mm	-	1.0 mm	1.5 mm	1.5 mm	1.5 mm	1.0 mm
Sleek	90 mm	3 5/16 in.	4.0 mm	2.5 mm	12.0 mm	10.5 mm	1.0 mm	3.0 mm	3.0 mm	1.5 mm	1.0 mm
Westmount	80 mm	3 1/8 in.	3.0 mm	-	43.0 mm	-	0.0 mm	1.0 mm	20.0 mm	2.0 mm	1.0 mm
Hydra	100 mm	3 15/16 in.	13.0 mm	-	19.0 mm	-	1.0 mm	3.0 mm	3.0 mm	12.0 mm	1.0 mm
Pure	80 mm	3 1/8 in.	10.0 mm	-	Variable	-	Variable	7.0 mm	Variable	9.0 mm	1.0 mm

LEGEND

H HEIGHT
Js JOINT WIDTH ON THE SURFACE
J JOINT WIDTH BETWEEN TWO PAVERS (excluding spacers)
Cf FLAT SHOE CHAMFER
Cv CHAMFER VERTICAL RISE
Ch CHAMFER HORIZONTAL DISTANCE
T THICKNESS OF SPACERS
e FREE SPACE BETWEEN THE PAVER'S SPACER AND ADJACENT PAVER



Typical Paver Joint

